

Work Order ID 59592 -2



Tuesday, June 08, 2010 2:31:22 PM

Page 1

Item ID: D2570

Accept

Revision ID:

Item Name: Bushing

Start Date: 6/8/2010

Start Qty: 200.00

Required Date: 6/21/2010

Req'd Qty: 200.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-6-08

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2570

Rev B

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA258 Deburr

SA 10/06/15

226 0

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 10/06/15

226 0

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

K.A 10/06/16

116 0

Work Order ID 59592

Tuesday, June 08, 2010 2:31:22 PM



Page 2

Item ID: D2570

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 6/8/2010

Start Qty: 200.00



Required Date: 6/21/2010

Req'd Qty: 200.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: *change* 117

0.00

Memo

0.00

10-6-17

sf

116X

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

mf
10-6-18

Picklist Print

Tuesday, June 08, 2010 2:31:25 PM

Page 1

Work Order ID: 59592



Parent Item: D2570



Parent Item Name: Bushing

Start Date: 6/8/2010

Required Date: 6/21/2010

Comments: IPP E 02.08.29 Re-format; Removed finishing; Material change KJ
IPP F 07.07.06 rev B dwg EC

Start Qty: 200.00

Required Qty: 200.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	123.6052	0.0771	16.23158			



303 Round Bar 0.750



Location

Loc Qty

Loc Code

MAT	14.9	
107077	0	
114482	14.9	
MAT028	49.9052	
113134	49.65	
113424	0.2552	
MAT029	58.8	
114356	58.8	

4 Rt
12 Rt
10/06/15
16.8 Rt

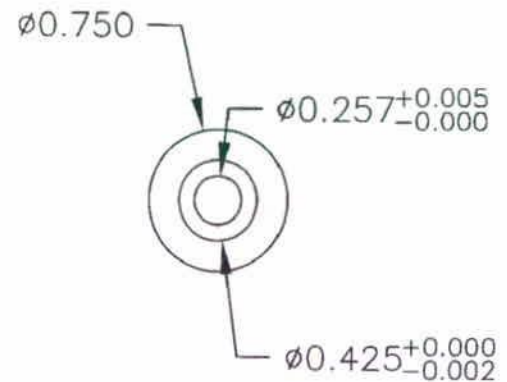
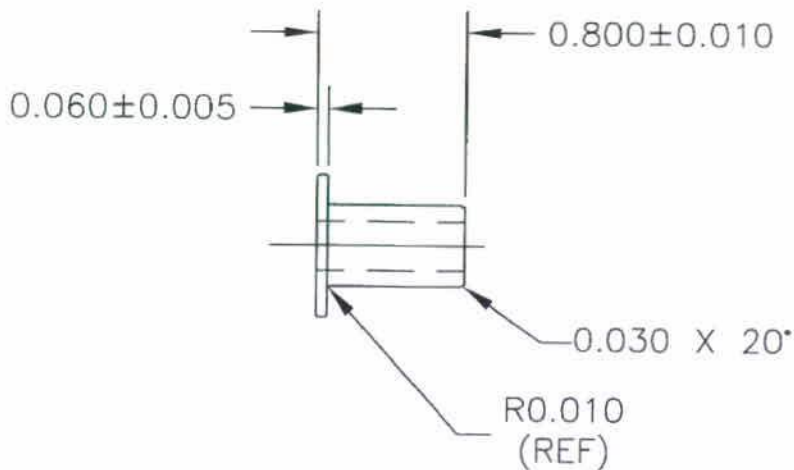
* 2 Rt
2 Rt

* 10 Rt
2 Rt

1/2

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
07.06.28 H**D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

39592

PS 10-6-06

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